Biogel®

PI Micro Indicator® System

Synthetic surgical underglove and overglove



Excellent barrier protection

Biogel® PI Micro Indicator® System consists of a blue, polyisporene surgical indicator underglove and a straw-coloured overglove, creating a Puncture Indicator System proven to provide clear, fast and large coloured puncture indication6. It is made 20% thinner than our regular synthetic gloving system for best possible tactile sensitivity7, even when double-gloving. It has been tested and cleared for use with chemotherapy agents**.

Biogel quality

Biogel gloves are designed to be comfortable with maintained tactile sensitivity when double gloving^{1,8}. They are manufactured using rigorous quality checks, numerous washing cycles¹ and air-inflation testing of every single glove².

Recommended use

Recommended for all surgical procedures where extra tactile sensitivity is sought even when double gloving. This Indicator system is also recommended to be used when latex allergy is a concern for patients or clinicians.



^{*} AQL = Acceptable Quality Level refers to the maximum number of defective products that could be considered acceptable during the random sampling of an inspection, in this case freedom from holes in gloves. The lower the number, the fewer the holes and the higher the glove quality.

 $^{^{\}ast\ast}$ Please refer to separate permeation sheet for breakthrough times.

Material information

- Synthetic polyisoprene
- Curved finger and smooth surface
- · Anti-slip, beaded cuff
- · Powder-free

General information

Pyrogenicity: Each batch of Biogel gloves is tested to have a low endotoxin level (<20 EU/pair).

Registering authority: In Europe the gloves are CE-marked (notified body BSI, number 2797) indicating compliance with Medical Device Regulation 2017/745 and also in conformity with PPE Regulation (EU) 2016/425. In the UK the gloves are UKCA marked (authorised body BSI 0086) indicating compliance with the provisions of the Medical Device Regulation 2002 (S1618) as subsequently amended by the EU Exit Regulations of 2019 (SI 791) and 2020 (SI 1478) and with PPE Regulation (EU) 2016/425 as brought into UK Law and amended. These gloves have 510(k) clearance in the USA. They are a Class IIa product according to the Medical Device Regulation, Class III according to PPE Regulation, and Class I according to the FDA.

Storage: Store in a dry place at a temperature of 5-25°C, away from sources of heat or direct sunlight.

Packaging: Two pairs per pack, in a high quality inner wrap, packed into a film pack (constructed of a laminate of polyester and low-density polyethylene). 2x25 pairs per collation case; 200 pairs per transit case.

Disposal: Gloves and outer wrap may be disposed of as clinical waste. Paper inner wrap, collation case and transit case can be recycled as paper or disposed of as clinical waste.

Shelf life: Three (3) years from date of manufacture

Manufacturer: Made and packed in Malaysia by Mölnlycke Health Care Sdn Bhd.

Country of origin: Malaysia E-mail address: biogel@molnlycke.com

Biogel® PI Micro Indicator® System REF 483 - product specifications and order information

Biogel overglove (straw)

	Product number	Size	Length, mm (Tolerance +20 mm; -10 mm)	Lay flat palm width, mm (±3 mm)	Indicator system pcs
	48355	51/2	283	71	25/Box
	48360	6	285	77	25/Box
	48365	61%	285	85	25/Box
	48370	7	288	91	25/Box
	48375	7.5	298	96	25/Box
	48380	8	299	103	25/Box
	48385	8.5	301	109	25/Box
7.1					

⁴ boxes per case

Typical thickness profile - single wall

Cuff	6.3 mils	0.16 mm
Palm	7.7 mils	0.20 mm
Finger	8.3 mils	0.21 mm

Biogel underglove (blue)

Product number	Size	Length, mm (Tolerance +20 mm; -10 mm)	Lay flat palm width, mm (±3 mm)	Indicator system pcs
48355	61/2	285	77	25/Box
48360	6.5	285	85	25/Box
48365	67	288	91	25/Box
48370	7.5	298	96	25/Box
48375	8	299	103	25/Box
48380	8.5	301	109	25/Box
48385	9	301	115	25/Box

⁴ boxes per case

Typical thickness profile - single wall

Cuff	6.3 mils	0.16 mm	
Palm	7.5 mils	0.19 mm	
Finger	8.3 mils	0.21 mm	



Tested for use with





Please refer to separate permeation sheet and instructions for use for breakthrough time for chemicals and chemotherapy agents.

References:

1. Summary of Technical Documents. Mölnlycke Health Care. Data on File. 2. Internal SOP. Automatic Glove Inspection by QMAX. Mölnlycke Health Care. Data on File. 3. Wigmore SJ & Rainey JB. Use of coloured undergloves to detect puncture. BJS 1994: 81:1480. 4. Glove puncture detection systems. Mölnlycke Health Care. 2017. Data on file. 5. Asplund Peiro S et al. Quantitative determination of endotoxins on surgical gloves. Journal of Hospital Infection 1990;16: 167-172. 6. Summary of Indication Performance of Biogel Indicator Systems versus Competitors' Double Gloving Combinations. Mölnlycke Health Care. 2020. Data on file. 7. Collins J. A Clinical Investigation to Evaluate the Biogel PI Micro Surgical Glove. Mölnlycke Health Care, 2014. Data on file. 8. Fry D E et al. Influence of double-gloving on manual dexterity and tactile sensation of surgeons. J Am Coll Surg. 2010; 210(3):325-30.

Biogel PI Micro Indicator System are tested and manufactured to the following standards

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Quality/Environment	ISO 13485, ISO 14001	
	EN 455-1, EN 455-2, EN 455-3, EN 455-4,	
Product	ASTM D3577, ISO 10282, EN ISO 374-1,	
	EN ISO 374-2, EN ISO 374-4, EN 16523-1, EN ISO 374-5	
Sterilisation	ISO 11137, sterilised using irradiation, SAL 10 ⁻⁶	
Viral penetration	Bacteriophage Test, ISO 16604, ASTM F1671	
Allergenicity	ISO 10993 (Part 5 and 10)	
Pyrogenicity	ASTM D7102	
Labelling	EN 1041, EN 556-1, EN ISO 15223-1, EN ISO 21420	
Packaging	EN ISO 11607	

Physical glove properties	Standard requirement	Typical value overglove	Typical value underglove		
Force at break (N)					
Initial	≥ 9	15	14		
Aged	≥ 9	12	12		
Tensile strength (MPa)					
Initial	≥ 17	29	24		
Aged	≥ 12	23	25		
Modulus Stress @500% elongation (MPa)	Modulus Stress @500% elongation (MPa)				
Initial	7.0 max	1.8	1.8		
Aged	n/a	1.7	1.6		
Elongation at break (%)					
Initial	≥ 650	1110	1150		
Aged	≥ 490	1120	1170		
Typical accelerator analysis (% w/w)					
Dithiocarbamate (DTC)	n/a	<0.10	<0.10		
Diphenyl thiourea (DPTU)	n/a	<0.03	<0.03		
Diphenylguanidine (DPG)	n/a	<0.25	<0.25		
Zinc mercaptobenzothiazole (ZMBT)	n/a	<0.50	<0.40		
Thiurams	n/a	none	none		
AQL freedom from holes (1000 ml water le	eak test)				
ASTM D3577	1.5	0.70*	0.40*		
EN 455-1	0.65	0.40*	0.40*		
Process average (%) (Total water leak holes detected over total water leak test conducted for a year)	n/a	<0.20	<0.20		
Grip (Measure of the surface grip. Scale of 1–5, the higher the value, the greater the level of drag)	n/a	1.5	1.0		

^{*}post packaging



Find out more at molnlycke.com